



Czech

# EC CERTIFICATE OF FACTORY PRODUCTION CONTROL

Registration number 1017 – CPD – 05.839.478

in compliance with the Directive 89/106/EEC of the Council of the European Communities of 21st December 1988 on the approximation of laws, regulations and administrative provisions of the Member States relating to construction products (the Construction Products Directive – CPD), as amended by the Directive 93/68/EEC of the Council of the European Communities from 22 July 1993, and in compliance with section 5 (1) (e) of the Government Decree No. 190/2002 Sb. (Coll.), as amended the notified body No. 1017 hereby certifies that the construction product:

**Steel structures of class design to EXC 3 according to EN 1090-2**  
introduced to the market by

**ACTHERM – strojírenství, s.r.o.**

Dukelská 5779

CZ - 430 01 Chomutov

Company Registration No.: 25494503

and produced in the factory

**Dukelská 5637, CZ - 430 01 Chomutov**

and is subject to initial type-testing and factory production control and other tests of samples taken at the manufacturer in a prescribed way, and that the notified body No. 1017

**TÜV SÜD Czech s.r.o.**

has performed the initial inspection of the manufacturer and of the factory production control and performs continuous surveillance, assessment and approval of the factory production control.

Scope of factory production control: design, production, surface treatment, assembly

This certificate attests that all provisions concerning the attestation of the factory production control described in the Annex ZA of the standard(s)

**EN 1090-1:2009**

and that the product fulfils all prescribed requirements.

This certificate was first issued 28.06.2012 and remains valid as long as the conditions laid down in the harmonized technical specification in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

Start of validity: 28.06.2012

Note:

The scope of validity is listed in annex which is an inseparable part of this certificate

Prague, 28.06.2012



on behalf of Notified Body 1017  
Jana Bačínová

ZERTIFIKAT ◆ CERTIFICATE ◆ CERTIFICADO ◆ CERTIFICAT  
認証証書 ◆

**Scope of Activities:**

1. **Scope of the factory production control:** design, production, surface treatment, assembly
2. **Kind of products:** steel structures of classes of EXC1, EXC2, EXC3
3. **Procedure of conformity assessment and CE marking:** 2, 3a according to tab. A1, EN 1090-1
4. **Product standards:** EN 1090-2, customer's specification
5. **Eligibility for welding:**

- **Implemented quality management system according to ČSN EN ISO 3834-2**

- **Group of basic materials** (according to CR ISO 15608):  
1.1., 1.2. according to tab. 14 and tab. 15 EN 1090-2

- **Welding and related procedures:**  
111 – MMA  
135 – MAG

- **Authorized personnel of the welding supervision**

Name	Qualification degree
Pavel Vohralík	IWT

**Confirmation:** All the procedures and qualifications for performing the welding works meet the requirements of the EN 1090-2 standards for the above materials and welding methods.

**Validity conditions:**

- 5.1. The certificate shall only promote its holder, the product and production places mentioned therein.
- 5.2. The transmission of this certificate to third parties is inadmissible as well as its use by third parties.
- 5.3. Changes of the technology of production, devices, welding proceedings and responsible persons against to the certified model have to be announced to the TÜV SÜD Czech immediately. This fact may cause the certificate continuation dependent on an additional conformity evaluation.
- 5.4. The supervision over the proper function of the quality management system at the manufacturer TÜV SÜD Czech carries out pursue of the concluded contract on the control activity during the stated time according to the requirements of the standard.
- 5.5. The validity of this certificate is conditioned by functioning system of quality management in welding according to ČSN EN ISO 3834-2 (ČSN EN ISO 3834-3) standards.
- 5.6. The certificate shall only be reproduced complete including all the annexes.
- 5.7. The certificate holder commits to keep records of all relevant complaints concerning the conformity of the products with the requirements of regulations and standards and make those records available to the certification body TÜV SÜD Czech.
- 5.8. Not specified items (advertising, using of the certificates etc.) are governed by the General Terms and Conditions for the Certification of Processes and Services, as amended.

